## **QA/QC** Checklist



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		Construction Services					
DIVISION 33 – Utilities 33 62 00 – Chilled Water Service	General Information	Programming/ Design	Bidding/ Preconstruction	Installation/ Construction	Closeout/ Warranty		
01 General							
1. PSU's chilled water orientation convention at UP is: Supply lines are located on the North & East sides; return lines are located on the South & West sides.	$\boxtimes$	$\boxtimes$		$\boxtimes$			
<ol> <li>Supply and return lines should be verified. Supply pressure should be higher than the return pressure. Contact Jim Hosgood (jkh12@psu.edu, (814) 777-6187), OPP Water Services Supervisor, to arrange for pressure test. After the pressure test, the underground valves should be closed (by Utility Services). The underground valves will be opened (by Utility Services) after the building loop/system is accepted by the University.</li> </ol>	$\boxtimes$						
3. Service pipe shall be ductile iron cement lined (DICL) with EBBA Iron, Inc. Megalug type restraint devices for mechanical joint fittings.		$\boxtimes$	$\boxtimes$				
4. Outside chilled water valve boxes should be labeled "Chilled Water" NOT "Water".		$\boxtimes$					
5. Verify that chilled water lines are insulated inside the building. The commissioning agent should look at chilled water piping prior to insulating to verify proper installation in conformance to specifications.							
6. Chilled water lines that pass within 5' of steam/condensate lines, steam tunnels, or any source of heat and/or steam tunnels, chilled water lines shall be insulated with 2' thick minimum, cellular glass, foam insulation.		$\boxtimes$		$\boxtimes$			
7. On initial fill, the new piping system shall be filled with untreated water (potable domestic water). The contractor shall ensure that all air is removed. All treatment is done by the University.							
<ol> <li>The new piping system must be cleaned and flushed by the contractor at the direction and oversight of the University. Contact Mark Gephart (<u>mpg4@psu.edu</u>, (814) 777-5070), Lead Water Analyst, to arrange for oversight and treatment.</li> </ol>							
02 Valves							
1. High performance butterfly valves should be used inside of buildings on chilled water mains. These valves have bolts/screws holding the valve seat and disc in place. OPP prefers to use high performance butterfly valves throughout a building; at a minimum, the last valve leaving the mechanical room should be of this type.		$\boxtimes$					
2. Contractors may not be able to obtain the required steel certificates on the high performance butterfly valve because there are currently none made in the US.			$\boxtimes$	$\boxtimes$			
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